

# Industrial Automation

**IMI Norgren** 

# P1H Miniature Filter/Regulator-Lubricator

Compact design



#### Technical features Fluid:

Compressed air

Maximum pressure: 10 bar (145 psi) Transparent bowl 17 bar (246 psi) Metal bowl

Pressure range: 0,3 ... 7 bar (4 ... 101 psi), 0,3 ... 3,5 bar (4 ... 50 psi), 0,1 ... 0,7 bar (1 ... 10 psi)

Filter element: 5 or 40 µm Port size: G1/8 or G1/4 Rc1/8 (Gauge)

Bowl:

31 ml Flow: Start point 0,24 dm<sup>3</sup>/s see below

Drain: Manual or automatic

# Technical data, standard model - relieving

Ambient/Media temperature: Transparent bowl -34 ... +50°C (-29 ... +122°F) Metal bowl -34 ... +65°C (-29 ... +149°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

#### Materials:

Body: Zinc alloy Bonnet: Acetal (Regulator) Knob: Acetal Bowl: Plastic or Zinc alloy Filter element: Sintered PP Valve: Brass Sight dome: PA Seals: NBR

Symbol	Port size	Pressure range (bar)	Filter element (µm)	Flow *1) (dm³/s)	Drain	Bowl	Gauge	Weight (kg)	Model
	G1/8	0,3 7	40	3	Manual	Plastic	Standard	0,35	P1H-100-M3QG
	G1/4	0,3 7	40	3	Manual	Plastic	Standard	0,35	P1H-200-M3QG
i <u> </u>	G1/8	0,3 7	40	3	Automatic	Plastic	Standard	0,35	P1H-100-A3QG
	G1/4	0,3 7	40	3	Automatic	Plastic	Standard	0,35	P1H-200-A3QG
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\*1) Approximate flow at 7 bar (101psi) inlet pressure, 6,3 bar (91 psi) set pressure and a droop of 1 bar (14 psi) from set.

#### **Options selector**

Options selector	
Integral Wall Bracket	Substitute <
Without	1
With	Т
Port Size	Substitute <
1/8*	1
1/4"	2
Bowl/Pressure range/Gauge	Substitute <
Plastic/0,3 7 bar/with	00
Plastic/0,3 7 bar/without	01
Plastic/0,3 3,5 bar/without	04
Plastic/0,3 3,5 bar/with	05
Metal/0,3 7 bar/with	40
Metal/0,3 7 bar/without	41
Metal/0,3 3,5 bar/without	44
Metal/0,3 3,5 bar/with	



# **Flow characteristics**

Port size 1/4", 40  $\mu m$  Filter element, pressure range 0,3 ... 7 bar





Accessories



# Service kit



Wall mounting Panel nut bracket and panel nut





Tamper resistant field modification







Tamper resistant seal wire for Gauge Ø 40 mm lubricator



2117-01



6 18-015-990 (0 ... 4 bar ) 18-015-989 (0 ... 10 bar)

18-025-003 (with plastic nut) 18-025-004 (with metal nut)

2962-04 (Metal) 2962-89 (Plastic)

4

18-001-092

6700-30

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# Dimensions P1H-... PTH-...

## Wall mounting bracket











# Minimum clearance required to remove bowl  $\fbox$  Ø31 mm for panel mounting

## Warning

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These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features/data«.** 

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications,

consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

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