

Industrial **Automation**

IMI Norgren

V68H - Olympian Plus plug-in system Pressure relief valves

Port sizes:

Gauge port:

Rc 1/8

Relief port:

3/4", 1", 1 1/4" or 1 1/2"

1/8 PTF with PTF main ports

Rc1/8 with ISO G main

1" PTF with PTF yoke ports Rc1 with ISO G yoke ports

portsGauge ports:

- Port size: 3/4" ... 1 1/2" (ISO G/PTF)
- Olympian relief valves protect compressed air systems from over-pressurisation
- High relief capacity, sensitive and accurate
- Threaded relief port for silencer or piped exhaust



Materials:

Body, bonnet & yoke: aluminium Adjusting screw: steel Elastomers: NBR

Technical features

Medium: Compressed air only

Maximum operating pressure: 20 bar (290 psi)

Outlet pressure adjustment range: Standard 0,3 ... 10 bar (4 ... 145 psi) Optional 0,3 ... 4 bar (4 ... 58 psi), 0,7 ... 17 bar (10 ... 246 psi)

Technical data - standard models

Symbol	Port size	Size	Pressure range (bar)	Weight (kg)	Model
	G3/4	_	0,3 10	2,21	V68H-6GD-RMN
	G1	Basic	0,3 10	2,20	V68H-8GD-RMN
	G1 1/4	_	0,3 10	2,22	V68H-AGD-RMN
	G1 1/2	-	0,3 10	2,26	V68H-BGD-RMN
	Without yoke	-	0,3 10		V68H-NND-RMN

Option selector

V68H-**D-R** 1

Standard compliances:

Ex II 2G Ex h IIC T6 Gb

Version with gauge:

, II 2D Ex h IIIC T85° Db

Ambient/Media temperature: -20° ... +80°C (-4° ... +176°F)

-20° ... +65°C (-4° ... +149°F)

to avoid ice formation at

Air supply must be dry enough

temperatures below +2°C (+35°F).

	Gauge	Substitute
	With	G
	Without (standard)	Ν
	Spring (Outlet Pressure Range) *1)	Substitute
	0,310 (standard)	М
	0,3 4	F
	0,7 17	S
	*1) Relief valves can be adjusted	to

pressures in excess of, and less than, those specified. Do not use these units to control pressures outside of the specified ranges.

Our policy is one of continued research and development. We therefore reserve the right to amend. without notice, the specifications given in this document. (2000 - 8095e) © 2024 Norgren GmbH.



Flow characteristics

Unported





Accessories

How to select a relief valve

The function of a relief valve is to help prevent an over pressure condition that could result in damage to downstream equipment. Typically, a pressure regulator reduces the supply pressure from the air compressor to a suitable working pressure. The relief valve is installed downstream of the regulator to protect downstream equipment from high pressure spikes.

Flow capacity of the relief valve selected must equal or exceed the flow and pressure rating of the air compressor.

EXAMPLE:

If your compressor delivers 47 dm3/s (100 scfm) at 12 bar (175 psi) and your system requires a working pressure of 6.2 bar (90 psi), the relief valve must have a set pressure slightly higher than the 6,2 bar (90 psi) working pressure and be capable of flowing 47 dm3/s (100 scfm) at 12 bar (175 psi), or pressures less than 12 bar (175 psi).

	Single yoke	Dou	ıble yoke		ind connector kit		gle yoke hthreads		ut-off valve led inlet only	Threaded out		racket nounting
Thread	P - AUG		RUN	ACTY	ta a construction of the second se		ACT				•	bb
G3/4	Y68A-6GN-N1N	Y68.	A-6GN-N2N	5	524-55	747	85-98	T68H-6	6GB-B2N	T68H-6GC-B2	2N 1	8-001-979
G1	Y68A-8GN-N1N	Y68	A-8GN-N2N	5	524-52			T68H-8	3GB-B2N	T68H-8GC-B2	2N 1	8-001-979
G1 1/4	Y68A-AGN-N1N	Y68.	A-AGN-N2N	5	523-52			T68H-/	AGB-B2N	T68H-AGC-B2	2N 1	8-001-978
G1 1/2	Y68A-BGN-N1N	Y68.	A-BGN-N2N	5	523-93			T68H-I	BGB-B2N	T68H-BGC-B2	2N 1	8-001-972
3/4 PTF	Y68A-6AN-N1N	Y68.	A-6AN-N2N	5	524-53			T68H-6	5AB-B2N	T68H-6AC-B2	2N 1	8-001-979
1 PTF	Y68A-8AN-N1N	Y68.	A-8AN-N2N	5	524-50			T68H-8	BAB-B2N	T68H-8AC-B2	2N 1	8-001-979
1 1/4 PTF	Y68A-AAN-N1N	Y68	A-AAN-N2N	5	523-50			T68H-/	AAB-B2N	T68H-AAC-B2	2N 1	8-001-978
1 1/2 PTF	Y68A-BAN-N1N	Y68.	A-BAN-N2N	5	523-95			T68H-I	BAB-B2N	T68H-BAC-B2	2N 1	8-001-972
										Service	kit	
Nut		Tamper resist	tant	Porting block	Q	Silencer				Service kit		
6		•				F	1 1 1			8	0	
5520-89		4355-51		18-026-986 (G1/4		48008B (F				V68H-KIT		
					١	4B008A (1	NPT)					
Gauges	s											
(full techni specificatio	n, white face ical				Center back connection, black face for North America (full technical specification see datasheet 8.900.900)		(
Pressure ra bar *1 MF		Ø	Thread size	Model	Pressure psig *1		Da	Ø	Thread size	Model		
04	0 0,4 0 58	50 mm	R1/8	18-015-011	0 60	0 4	0 0.4	2" (50 mm)	1/8 NPT	18-015-202		
0 10	0 1 0 145	50 mm	R1/8	18-015-013	0 160	0 11	0 1.1	2" (50 mm)	1/8 NPT	18-015-204		
0 25	0 2,5 0 362	50 mm	R1/8	18-015-014	0 400	0 28	0 2.8	2" (50 mm)	1/8 NPT	18-015-206		
*1) primary	y scale				*1) prima	ary scale						



Basic dimensions

Dimensions in mm Projection/First angle





Minimum clearance required to remove unit from yoke
1 Main ports 3/4", 1", 11/4" or 1 1/2"
3 Plus 10 mm for ports 1 1/4" or 1 1/2"
7 Gauge port 1/8"
8 Relief port 1"

Single yoke with bracket

8

1



1

 $\fbox{1}$ For 1 1/4" and 1 1/2" ported yokes add 10 mm

Double yoke with bracket



 $\fbox{1}$ For 1 1/4" and 1 1/2" ported yokes add 10 mm



3/2 Shut-off valve





Porting block



1 NPT

23

Dimensions in mm Projection/First angle



MB008A





51

51

138

1 For 1 1/2" ported yokes add 5 mm

1 Two additional plugged G1/4 ports

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/ data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

Our policy is one of continued research and development. We therefore reserve the right to amend, without notice, the specifications given in this document. (2000 - 8095e) © 2024 Norgren GmbH.