

Industrial Automation

IMI Norgren

B68G - Olympian Plus plug-in system Filter/regulator

Filter element:

Port sizes:

Gauge port:

Drain:

40 µm, optional 5 µm

3/4", 1", 1 1/4" or 1 1/2"

Manual or automatic

Pressure to close drain:

Pressure to open drain:

> 0,3 bar (4.3 psi)

< 0,2 bar (2.9 psi)

1/8 PTF with PTF main ports

Rc1/8 with ISO G main ports

Automatic drain conditions:

Minimum air flow to close drain:

- Port size: 3/4" ... 1 1/2" (ISO G/PTF)
- High efficiency water removal
- Diaphragm and balanced valve design ensure good regulation characteristics

Technical features

Medium: Compressed air only

Maximum operating pressure: 17 bar (246 psi)

Pressure range:

Standard 0,4 ... 8 bar (5 ... 116 psi) Optional 0,3 ... 4 bar (4 ... 58 psi), 0,7 ... 17 bar (10 ... 246 psi)

Flow: 240 dm3/s; Port size: G1 Operating pressure: 6,3 bar (91 psi) p: 0,5 bar (7 psi) Filter element: 40 µm

0,6 dm3/s (1.3 scfm) Technical data, standard models

- Non-rising adjusting knob has snap-action lock
- Standard options include non-relieving models, manual drain and alternative pressure ranges

Relieving: With (standard) Non-relieving (optional)

> Bowl size: 0,5 litre (17 fluid oz standard); 1 litre (34 fluid oz optional)

Standard compliances: (Ex) II 2G Ex h IIC T6 Gb II 2D Ex h IIIC T85° Db

Ambient/Media temperature: -20° ... +80°C (-4° ... +176°F) Version with gauge:

-20° ... +65°C (-4° ... +149°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Body, bowl and yoke: Aluminium Liquid level indicator: Pyrex Filter element: Sintered plastic Adjusting knob: Acetal resin Elastomers: NBR

Symbol	Port size	Size	Pressure range (bar)	Filter element (µm)	Drain	Weight (kg)	Model
	G3/4	-	0,4 8	40	Manual	3,29	B68G-6GK-MR3-RLN
	G1	Basic	0,4 8	40	Manual	3,29	B68G-8GK-MR3-RLN
	G1 1/4	_	0,4 8	40	Manual	3,35	B68G-AGK-MR3-RLN
	G1 1/2	-	0,4 8	40	Manual	3,35	B68G-BGK-MR3-RLN
	Without yoke	-	0,4 8	40	Manual	2,30	B68G-NNK-MR3-RLN
	G3/4	-	0,4 8	40	Automatic	3,29	B68G-6GK-AR3-RLN
	G1	Basic	0,4 8	40	Automatic	3,29	B68G-8GK-AR3-RLN
	G1 1/4	-	0,4 8	40	Automatic	3,35	B68G-AGK-AR3-RLN
	G1 1/2	-	0,4 8	40	Automatic	3,35	B68G-BGK-AR3-RLN
	Without yoke	-	0,4 8	40	Automatic	2,30	B68G-NNK-AR3-RLN



Option selector		B68+	*-***	-**	∀ ★-	***		
Version	Substitute 🔫		_				► Gauge	Substit
Long bowl (1 litre)	Е						With	
Standard bowl (0,5 litre)	G						Without (standard)	
Port size	Substitute <						 Pressure range (bar)*1) 	Substit
3/4"	6						0,48 (standard)	
1″	8						0,3 4	
1 1/4"	А						0,7 17	S
1 1/2"	В						 Diaphragm 	Substitu
Without yoke	Ν						Relieving (standard)	
Threads form	Substitute <						Non-relieving	
PTF or without yoke (N in 6th position), drain and	А						 Filter element 5 µm 	Substitu
gauge threads = PTF							40 µm (standard)	
ISO G parallel (standard)	G						► Bowl	Substitu
Without yoke (N in 6th position), drain and gauge threads = ISO Rc	Ν						0,5 l with liquid level indicator	U,
Adjustment	Substitute <						0,5 l no liquid level indicator	0
Knob (standard)	К						1 l no liquid level indicator	С
T-bar (0,7 17 bar (10 246 psi))	T Culturita de						*1) Outlet pressure can be ad pressures in excess of and	ljusted to d less than,
Drain Automatic	Substitute A						those specified. Do not us to control pressures outsi specified ranges.	de of the
Manual	М						*2) Units with 17 bar (246 psi) pressure range are availab with the T-bar adjustmen substitute T at the 7th dig	ole only t; therefore

Flow characteristics

Port size 1", 40 µm element, Range 0,4 ... 8 bar



en 8.260.300.02

9th position. *3) Units with 1 litre bowl are available only with 'E' version only; therefore substitute E at the 4th digit and U or C

at the 9th position.



Accessories, service kit and gauges



Accessories



Our policy is one of continued research and development. We therefore reserve the right to amend, without notice, the specifications given in this document. (2000 - 8093f) © 2024 Norgren GmbH.

B68G-KITM40R

40 µm

B68G-KITA40R



Gauges

(full tech specifica	ion, white t inical ation sheet 8.90	0.900)	ø	Thread size	Model
			2	1111 COO 312C	riodet
04	0 0,4	0 58	50 mm	R1/8	18-015-011
0 10	01	0145	50 mm	R1/8	18-015-013

0 ... 362 50 mm

0 ... 25 0 ... 2,5

*1) primary scale

Dimensions

Center back connection, black face for North America (full technical specification see datasheet 8.900.900) 6



Pressure range psig *1 bar MPa

	po.g = .			Ø	Thread size	Model			
	060	04	0 0.4	2" (50 mm)	1/8 NPT	18-015-202			
	0 160	0 11	0 1.1	2" (50 mm)	1/8 NPT	18-015-204			
	0400	0 28	0 2.8	2" (50 mm)	1/8 NPT	18-015-206			
1	*1) primary scale								

Dimensions in mm Projection/First angle





R1/8

18-015-014

- # Minimum clearance required to remove bowl

- A number of a litre bowl
 A litre bowl
 Main ports 3/4", 1", 1 1/4" or 1 1/2"
 Plus 10 mm for ports 1 1/4" or 1 1/2"
 Sight glass
 Reduces by 4 mm with knob in locked position

7 Gauge port 1/8"



Single yoke with bracket



1 For 1 1/4" and 1 1/2" ported yokes add 10 mm

3/2 Shut-off valve

Porting block





1 For 1 1/2" ported yokes add 5 mm

1 Two additional plugged G1/4 ports

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features/** data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications,

consult Norgren.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

Double yoke with bracket

Dimensions in mm Projection/First angle



1 For 1 1/4" and 1 1/2" ported yokes add 10 mm

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

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