

Industrial **Automation**

IMI Norgren

R68G - Olympian Plus plug-in system Pressure regulator

- Port size: 3/4" ... 1 1/2" (ISO G/PTF)
- Non-rising adjusting knob has snap-action lock
- Diaphragm and balanced valve design ensure good regulation characteristics



Technical features

Medium: Compressed air only

Maximum operating pressure: 20 bar (290 psi)

Pressure range:

(standard) 0,4 ... 8 bar (5.8 ... 116 psi) (optional) 0,3 ... 4 bar (4.3 ... 58 psi), 0,7 ... 17 bar (10 ... 246 psi) Port size: G3/4, G1, G1 1/4, G1 1/2, 3/4 NPT, 1 NPT, 1 1/4 NPT, 11/2 NPT

Gauge port: 1/8 PTF with PTF main ports Rc1/8 with ISO G main ports

Flow: See table below

Technical data, standard models with relieving

Relieving: With standard, Non-relieving optional

Standard compliances: II 2G Ex h IIC T6 Gb 'II 2D Ex h IIIC T85° Db

Ambient/Media temperature: -20° ... +80°C (-4° ... +176°F) Version with gauge: -20° ... +65°C (-4° ... +149°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F). Materials: Body, yoke and bonnet: Aluminium

Elastomers: NBR

Adjusting knob: Acetal resin

Symbol Port size Size Pressure range Flow *1) Adjustment Weight Model (bar) (dm3/s) (kg) G3/4 0.4 ... 8 150 Knob 1,95 R68G-6GK-RLN G1 Basic 0,4 ... 8 170 Knob 1,89 R68G-8GK-RLN G1 1/4 0.4 ... 8 170 Knob 1,93 R68G-AGK-RLN G1 1/2 0,4 ... 8 170 Knob 1,97 R68G-BGK-RLN Without yoke 0,4 ... 8 Knob 1,16 R68G-NNK-RLN

*1) Typical flow with 10 bar (145 psi) inlet pressure, and 6,3 bar (91 psi) set pressure and 1 bar (14.5 psi) drop from set.

Option selector



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Flow characteristics





Accessories, service kit and gauges



Accessories



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Dimensions

Standrad







Minimum clearance required to remove unit from yoke
1 Main ports 3/4", 1", 1 1/4" or 1 1/2"
3 Plus 10 mm for ports 1 1/4" or 1 1/2"
5 Reduces by 4 mm with knob in locked position
7 Gauge port 1/8"

Dimensions in mm Projection/First angle

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Single yoke with bracket



2 For 1 1/4" and 1 1/2" ported yokes add 10 mm

Double yoke with bracket



2 For 1 1/4" and 1 1/2" ported yokes add 10 mm





3/2 Shut-off valve

Porting block

Dimensions in mm Projection/First angle





1 For 1 1/2" ported yokes add 5 mm

1 Two additional plugged G1/4 ports

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features/data«**.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications,

consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.



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