

Industrial **Automation**

IMI Norgren

VP60, 5/3 Proportional flow and directional control spool valve

- Nominal size: 8 mm
- High flow rate low pressure loss
- Calibrated, linear flow characteristic with zero crossover
- Variety of setpoint input: 4 to 20 mA, 0 to 10 V, +5 V, IO-Link
- Instant dynamic response



Technical features Medium:

Air acc. to ISO8573-1 Grouping: 2-3-1, filtered (recommended < $3 \mu m$), dried, non lubricated. The dynamic performance and service life of the valve may be significantly reduced if using unfiltered air containing water and oil!

Operating pressure on all ports: -1 ... 16 bar (-14 ... 232 psi)

Pneumatical flow coeff.: C = 290 Nl/(min bar)

Critical pressure ratio: b = 0,1 ... 0,4

Technical data, standard model

Calibrated flow rate (Qmax.): 1200 Nl/min at P1 = 6 bar (87 psi), P2, P4 = 5 bar (72 psi) Imperial vals. for 8 Nl/min -> 0.0081 Cv

Leakage:

Typical value: 8 Nl/min at (P1 = 10 bar (145 psi), P2/P4 = 0 bar

Port size: G1/4, 1/4 NPT or flange mounted according ISO 1

Spool deadtime: 3 ms max

Risetime 10 ... 90%: 5 ms

Threshold frequency -3dB: 105 Hz

Service life: > 250 million full stroke operations with recommended air quality

Ambient/Media temperature: Ambient:

0 ... +60°C (+32 ... +140°F) Media: +5 ... +60°C (+41 ... +140°F)

Storage temperature:

-20 ... +80°C (-4 ... +176°F) Condensation not permitted! Air supply must be dry enough to avoid ice formation at temperatures below +5°C (+41°F).

Materials:

Electronic enclosure: PAA Valve housing and internal parts: anodised aluminium Other static seals: NBR Actuator magnet: Fe, surface refined

Symbol	Pneumatic Port	Flow (l/min)	Set point (input)	Actual value (output)	Weight (kg)	Model
4 2	G1/4	1200	4 20 mA	0 10 V, 4 20 mA	1,25	VP6010LJ461MB200
	G1/4	1200	-5 +5 V	0 10 V, 4 20 mA	1,25	VP6010LJ661MB200
	G1/4	1200	0 10 V	0 10 V, 4 20 mA	1,25	VP6010LJ761MB200
	G1/4	1200	IO-Link	IO-Link	1,25	VP6010LJLL1MB200
513	1/4 NPT	1200	IO-Link	IO-Link	1,25	VP6010LKLL1MB200

Option selector

VP6010L***1*B200



Note: Analogue configurations not applicable to IO-Link variant.

Construction data:

Vibration resistance: DIN EN 60068-2-6, 10 g at 12-500 Hz switched off. When working more than > 1 g function interference.

Electrical parameters

Supply voltage (Ub): 21 ... 32 V d.c.

Residual ripple: 10%

Switch-on point: 21 V

Switch-off point: 18 V

Accessories

Connection cables - Analogue versions Description Model M12x1, 8 pin, 5 meter long, open end - straight 0250811

M12x1, 8 pin, 5 meter long, open end - 90° Note: Cable material PUR shielded



Shock resistance: DIN EN 60068-2-67, 30g /18 schocks.

Weight: 1,25 kg

Voltage across diff. inputs: -10 ... +32 V

Current input: 4 ... 20 mA

Working resistance: 500Ω

Differential voltage input: ± 5 V 0 ... 10 V

0250813

Internal impedance: >100 kΩ

Current output: 4 ... 20 mA Voltage output: 0 ... 10 V

Current consumption at 24 V setpoint, static: 0,2 A

Setpoint ±100%, 50 Hz sinus: 0,4 A

abs. max. for 10s: 1,5 A

IO-Link Port class: В

Analogue version serial interface cable

Description USB-C Adaptor cable

Model 0253875



en



Pin assignment analogue version:





Pin	Colour	Name	Function
1	white	lin	Setpoint input, current 4 20 mA (500 Ω working resistor to GND)
2	brown	Fault	Fault output (current limited to 15 mA from Ub)
3	green	-Ud	Setpoint input, differential voltage, reference potential
4	yellow	+Ud	Setpoint input, differential voltage, 0 10 V / \pm 5 V signal
5	grey	lout	Current output, actual value, 4 20 mA from Ub
6	pink	Ub	Supply voltage +24 V d.c.
7	blue	GND	Supply ground GND
8	red	Uout	Voltage output, actual value 0 10 V (referenced to GND)

Pin assignment IO-Link version





Pin	Colour (typ.)	Function
1	brown	Supply voltage +24V (Vs)
2	white	Supply voltage 2L+ (VA)
3	blue	Supply ground (Vs GND)
4	black	Signal (C/Q)
5	gr/(gn/ge)	Supply ground 2M (VA GND)



Curve

Maximum flow rates: p1 in % of Pmax \rightarrow p2/p4 = 0 bar (free flow to atmosphere)

- Horizontal axis: setpoint (V / mA / digit)
- Vertical right axis: pressure p1 in % of pmax in bar (16 bar = 100%)
- Vertical left axis: resulting flow rate in Nl/min depending on setpoint

and p1

Example : 🗕 🗕

Setpoint 9 V / p1 = 80% = 12.8 bar / flow rate = 3000 Nl/min

Flow direction P1 Nominal pressure 1->4-I -> 2 100 5000 4600 90 4000 80 3600 70 3000 60 2600 50 2000 1600 40 1000 30 600 20 200 10 0 2 3 5 6 8 a - 3 - 2 - 1 0 1 2 3 4 - 5 - 4 5 0 1023 2047 -- IO-Link 7,2 10,4 12 13,6 15,2 16,8 18,4 20 — mA 8,8 5.6 Setpoint

Curve

Calibrated flow: p1 = 6 bar $\rightarrow p2 / p4 = 5$ bar (flow with defined pressure drop)

- Horizontal axis: setpoint (V / mA / numbers)
- Vertical left axis: resulting flow rate in NI/min depending on the setpoint at p1 = 6 bar

Example:

Setpoint 7.5 V / p1 = 6 bar / flow rate = 600 Nl/min



Flow-rate as a function of the pressure ratio P2/P1 for setpoint values 10, 20, ...100%

Curve

Flow depending on the pressure ratio P2/P1 at setpoints 10, 20, up to 100% Example: ______ Input pressure 8 bar (P1); Outlet pressure 4 bar (P2) = 4/8 = 0.5 (pressure ratio)





Basic dimensions Standard model G1/4 and 1/4 NPT







47.5 21.75

1 5



Dimensions in mm Projection/First angle

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1 Valves are delivered with M4 x 50 mounting screws

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features/ data**«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

Our policy is one of continued research and development. We therefore reserve the right to amend, without notice, the specifications given in this document. (2004 - 6005e) © 2024 Norgren Ltd.