

Industrial **Automation**

IMI Norgren

VP23, 3-way Proportional pressure control valves seat valve with µP-driven pressure control

Flowrate:

Flow direction:

1 -> 2, 2 -> 3

Service life:

max. stroke

Linearity:

See flow characteristics

> 10 Million operations,

< <u>+</u> 1,0 % (p2 max.)

Control accuracy:

< ± 1,0 % (p2 max.)

Response accuracy:

< ± 0,2 % (p2 max.)

< ± 0,5 % (p2 max.)

Hysteresis:

- Port size: G1/4 ... G3/4
- Pressure ranges 0...2, 0...10 and 0...16 bar
- Microprocessorcontrolled closed-loop controller

Technical features Medium:

Filtered (50 µm), unlubricated or lubricated condensate-free compressed air or neutral gases Due to the lubricants and their additives, use of lubricated compressed air can affect the dynamics and service life

Operation: Proportional solenoid

Pressure range:

Operating pressure P1 max: 7 bar (101 psi), 12 bar (174 psi), 17 bar (246 psi)

Operating pressure P2:

0 (0,02) ... 2 bar (0 ... 29 psi) 0 (0,1) ...10 bar (0 ... 145 psi) 0 (0,16) ... 16 bar(0 ... 232 psi) - Setpoint: 4 to 20 mA. 0 to 10 V. IO-Link



Repeat accuracy: < ± 0,5 % (p2 max.) values related to 20°C and 24 V d.c. power supply

Ambient:

Valve series is designed for indoor use at normal industrial ambient

O IO-Link

Ambient/Media temperature: Media

-5 ... +50°C (+23 ... +122°F) (no condensation permitted) Ambient -5 ... +60°C (+23 ... +140°F) Air supply must be dry enough

to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Valve housing: Aluminium Electronic housing: PAA Seals: NBR, HNBR on request Internal parts : PBT Springs : Steel

Technical data, standard model

Symbol	Pressure Range	Nominal size (mm)	Max. Flow (l/min)	Set point (input)	Actual value (output)	Weight (kg)	Model
	0 2 bar	8	850	010 V	010 V, 420 mA	1,1	VP2302BD761MB200
	0 2 bar	8	850	420 mA	010 V, 420 mA	1,1	VP2302BD461MB200
	0 2 bar	8	850	IO-Link	IO-Link	1,1	VP2302BDLL1MB200
	0 2 bar	16	3.500	010 V	010 V, 420 mA	1,7	VP2302BE761MB200
	0 2 bar	16	3.500	420 mA	010 V, 420 mA	1,7	VP2302BE461MB200
	0 2 bar	16	3.500	IO-Link	IO-Link	1,7	VP2302BELL1MB200
	0 10 bar	8	2.500	010 V	010 V, 420 mA	1,1	VP2310BD761MB200
2	0 10 bar	8	2.500	420 mA	010 V, 420 mA	1,1	VP2310BD461MB200
	0 10 bar	8	2.500	IO-Link	IO-Link	1,1	VP2310BDLL1MB200
	0 10 bar	16	12.500	010 V	010 V, 420 mA	1,7	VP2310BE761MB200
	0 10 bar	16	12.500	420 mA	010 V, 420 mA	1,7	VP2310BE461MB200
w∲→µ₽ _ℓ ┱	0 10 bar	16	12.500	IO-Link	IO-Link	1,7	VP2310BELL1MB200
×⋳ <mark>╡╶╘╴┝╼╔╲┣</mark> ╷┥┉							
3 1	0 16 bar	8	3.000	010 V	010 V, 420 mA	1,1	VP2316BD761MB200
	0 16 bar	8	3.000	420 mA	010 V, 420 mA	1,1	VP2316BD461MB200
	0 16 bar	8	3.000	IO-Link	IO-Link	1,1	VP2316BDLL1MB200
	0 16 bar	16	14.000	010 V	010 V, 420 mA	1,7	VP2316BE761MB200
	0 16 bar	16	14.000	420 mA	010 V, 420 mA	1,7	VP2316BE461MB200
	0 16 bar	16	14.000	IO-Link	IO-Link	1,7	VP2316BELL1MB200

Our policy is one of continued research and development. We therefore reserve the right to amend. without notice, the specifications given in this document. (2008 - 6011d) © 2024 Norgren Ltd.

Option selector

VP23**B***1****

Pressure range	Substitute
0 2 bar	02
0 10 bar	10
0 16 bar	16
Nominal size	Substitute
8 mm	D
16 mm	E
Set point	Substitute
4 20 mA	4
010 V	7
IO-Link	L

Note: IO-Link cannot be combined with an analogue version

Function

The electronic pressure regulator is used for quickly and precisely set an output pressure on port 2 according to a specified setpoint (control signal). Even with consumption of the medium (compressed air or neutral gases) the output pressure is retained constantly.

Proportional valves are used in many different applications across all sectors of industry. They are used anywhere where precise and fast, direct or indirect controll of pressure, force, rotational speed etc. is required.

Design

The electronic pressure regulator consists of:

- Proportional solenoid
- pneumatic spool
- integrated pressure sensor
- Microprocessor driven controller
- USB-Interface

Configuration Software VP-Tool available on our Website.

Substitute Option Serial interface B200 Connector Substitute M12 М 8 pin analogue Version 5 pin IO-Link Version Actual value Substitute 0 ... 10 V/4 ... 20 mA 6 IO-Link L

Operating principle

The valve operates with a closed loop, thus the output pressure is constantly measured by the internal pressure sensor and compared with the specified setpoint

If the output pressure is lower than the specified output pressure or if a higher output pressure is specified, the pneumatic controlled plunger is actuated by the proportional solenoid. A connection

between port 1 (inlet pressure) and port 2 (output pressure) is established until the output pressure corresponds to the specified setpoint.

If the output pressure is higher than the specified pressure set via setpoint, or if a lower pressure is required, the force on the control plunger is reduced by the proportional solenoid.

A connection between port 2 (outlet pressure) and port 3 (venting) is established, until the output pressure corresponds to the specified setpoint.

After switching off the supply voltage the last specified outlet pressure is vented down to 0 bar.

Fatigue strength against sinusoidal oscillations according to DIN EN 60068-2-6: 10g at 10-500Hz in the switched-off state. Durability under shock conditions according to DIN EN 60068-2-27: 30 g/10 shocks

Valves cannot be used in safety systems that require shut-off or venting valves.

Without power supply, pneumatic port 2 -> 3 is open

Electrical Parameters

Supply

Supply Voltage	UB resp VA and VS	18 32 V DC
Residual ripple	[%]	10
Current	Maximum, dynamic. [A]	< approx. 2,0 A
consumption at 24V	static (balanced) at 25°C [A]	< approx. 0,7 A

Inputs (Signal) Setpoint W (U/I switchable)

Setpoint W (U) analogue differential (V)	0 10
Inputresistance RI (kΩ)	> 100
Setpoint W(I) analogue: Current signal (mA) Burde (Ω)	0 20 / 4 20 (default) 500
Max. Voltage Input (V)	-10 40

Pressure Feedback Signal X(I)

 Current signal of the pneumatic
 0 (4) ... 20 mA = 0 ... max. p2

 Load resistance RL (Ω)
 500 recommended

Outputs (Signal) Pressure Feedback Signal X(U)

Voltage signal of the pneumatic 0 ... 10 V = 0 ... max. p2 Output pressure (V)

Output "Pressure reached" X (comparator)

Switching range (% max. p2)	+/-2% (default)
Digital output signal	SPS- Pegel (PLC- Level)
Outlet pressure out of the Switching range (X≠W)	Low (OV)
Pressure reached ($X = W$) (V)	High (+24V nom.)
Output current max. (mA)	10

Pneumatic parameters

Recommended application area by nominal value: NG8: Volume (closed) from 100 ... 1500 cm3 NG16: Volume (closed) from 1000 ... 8000 cm3

Residual ripple max.	[%]	10	
Input pressure p1 max.	[bar]	17/12/7	
Output pressure p2 max.	[bar]	0-16 / 0-10 / 0-2	
Flow quantity NG 8	[l/min]	see diagram	
Flow quantity NG16	[l/min]	see diagram	
Switching times (10%-90%) nominal size 8 a	t volume 400 cm3		
Typical values for P1=12 bar			
Pressure build-up (tr) 1 bar 9 bar	100 [ms]		
Pressure build-up (tf) 4 bar 5 bar	50 [ms]		
Pressure drop (tr) 9 bar 1 bar	250 [ms]		
Pressure drop (tf) 5 bar 4 bar	50 [ms]		
Switching times (10%-90%), nominal size 16	at volume 1000 cm3		
Typical values for P1=12 bar			
Pressure build-up (tr) 1 bar 9 bar	100 [ms]		
Pressure build-up (tf) 4 bar 5 bar	50 [ms]		
Pressure drop (tr) 9 bar 1 bar	100 [ms]		
Pressure drop (tf) 5 bar 4 bar	50 [ms]		

Test assembly flow

CETOP RP 84 P.: flow characteristic of pneumatic devices









Pneumatic characteristics curves Static characteristics



Flow rate characteristic as a function of the set-point (voltage/current/digital IO-Link) and input pressure 7 bar, 12 bar, 17 bar for nominal value 8 and 16

p (bar)





Flow rate characteristics NG 16/connection plate 3/4" (NG20); P1=7 bar, 12 bar, 17 bar p (bar) p (bar) p (bar)



Functional descriptions Status LED and Controller gain

General display Status LED Status Status-LED Device off off Device running solid green Valve malfunction* red* Output current max red*

*Potential error sources of error:

-Power supply or internal references out of range.

- Valve not controllable (X≠W time out)

- Program sequence interrupted

Connection Diagrams

1. Analogue Version (M12x1, 8-pin)



W (I), white
 X (comp), brown
 W (-Ud), green
 W (+Ud), yellow
 X (I), grey
 Ub pink
 GND bleu
 X (U), red

Assignment Supply:

Pin		Description	Color connection cable
6	Ub	Power supply 18 32 V DC	pink
7	GND	Power ground/PGND	blue

Input Setpoint:

Pin		Description	Color connection cable
3	-W	Analogue GND /Setpoint Voltage 0 10 V	green
4	+W	Signal/Setpoint Voltage 0 10V	yellow
1	W(I)	Setpoint current 4 20 mA	white

Depending on the order number, only the ordered input is active, but both outputs (U/I) are active. Voltage input 0 to 10V between pins 4(+) and 3(-); Current input between pins 1(+) and 7(-).

Comparator output/pressure switch*: Pressure reached:

Pressure reached.

Pin		Description	Color connection cable
2	X (comp)	Digital output signal PLC level (I max) =3.3 mA	brown
		High: Pressure reached, deviation $Iw-xI < \pm 2\%$.	
		Low: pressure not reached, deviation lw-xl > \pm 2%	

Output refers to Gnd pin 7 *Selectable via VP-Tool

2. USB interface connection (analogue Version)



Interface connection Plug in USB cable, configuration via VP-Tool.

Setting controller gain via PC with VP-Tool

The gain of the integrated controller is factory preset to a default value. This allows an universal use of the valve.

If necessary, the controller gain can be varied to allow a specific compressed air application.

If the plug at the connector is opened, the USB interface can be used to adjust certain controller parameters using VP-Tool.





Output Actual value:

Pin		Description	Color connection cable
5	X(I)	Actual value current 4 20 mA	grey
8	X(U)	Actual value voltage 0 10V	red

The voltage output refers to GNDS pin 3. (This means that due to the voltage drop on the GND pin 7, no loss of accuracy of the of the voltage output has to be considered). Both outputs are activated per default.



IO-Link Version: LEDs and Controller parameters

LEDs	Description
1. IO-Link	Flashes green when IO-Link connection exists
2. SF (Valve status)	green: Status ok (status byte = 0); red: error status (status byte > 0: various causes)
3. VS	green: voltage ok; red: voltage missing or too low
4. VA	green: voltage ok; red: voltage missing or too low

Adjustment controller gain via IO-Link

The gain of the integrated controller is factory preset to a default value. This allows an universal use of the valve.

If necessary, the controller gain can be varied to allow a specific compressed air application.

Specific parameters can be configured via IO-Link (during operation) or via USB interface by VP-Tool (default setting).

Connection Diagrams 3. IO-Link connection (M12x1, 5-pin) - Port Class B



1 +VS, brown 2 2L+ (VA), white 3 VS GND, blue 4 C/Q, black 5 2M (VA GND), grey

Assignment

Pin		Description	Color connection cable
1	VS	Power supply +18 32 V DC	brown
2	2L+ (VA)	Power supply +18 32 V DC	white
3	VS GND	Power ground VS / GND	blue
4	C/Q	IO-Link signal cable	black
5	2M (VA GND)	Power ground/GND	grey



Connecting plugs analogue version



Note: Cable material PUR shielded

Connector IO-Link version

No. Contraction of the second se	
Description	Model
Cable 5 Pin A-coded M1 - M12 x 0.6 metre long	NC-125FS-125MS-A
Cable 5 Pin A-coded M12 - M12 x 1 metre long	NC-125FS-125MS-1
Cable 5 Pin A-coded M12 - M12 x 2 metre long	NC-125FS-125MS-2
Cable 5 Pin A-coded M12 - M12 x 5 metre long	NC-125FS-125MS-5
Cable 5 Pin A-coded M12 - Open End x 5 metre long	NC-125FS-00000-5

Connection plates

Description	Ports	Model
Connection plate NG 8	G1/4	0542636
Connection plate NG 8	G3/8	0543705
Connection plate NG16	G1/2	0542814
Connection plate NG16	G3/4	0542840

Serial interface accessories





Dimensions Analogue ND8

Dimensions in mm Projection/First angle





Dimensions Analogue ND16

Dimensions in mm Projection/First angle







Đ Π25

h



(97)





Dimensions IO-Link NG 8

Dimensions in mm Projection/First angle





Dimensions IO-Link NG 16

Dimensions in mm Projection/First angle















Connection plate

0543705, G3/8 ports preferable for VP23xxBDxx1xxxxx valve

Dimensions in mm Projection/First angle



0542636, G1/4 ports optional for VP23xxBDxx1xxxxx valve





0542840, G3/4 ports preferable for VP23xxBExx1xxxxx valve







Connection plate 0542814, G1/2 ports optional for VP23xxBExx1xxxxx valve







Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features/ data**«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.