

Industrial Automation

IMI Norgren

18D - ATEX Electro-mechanical hydraulic pressure switches

- 5 ... 420 bar
 Port size: G1/4 or flange
- Microswitch with gold plated contacts
- Vibration resistant to 15 g
- Microswitch approved by UL and CSA
- Intrinsically safe operation

Technical features

Medium:

For neutral, self lubricating fluids, e.g. hydraulic oil, lube oil, leight fuel oil

Operation: Softseal piston

sonsear piston

Operating pressure: 5 ... 420 bar (72 ... 6091 psi)

Repeatability: \pm 3% of final value (depending on regulating pressure)

Media viscosity: Up to 1000 mm2/s

Technical data Electrical connection acc. to DIN EN 175301-803, form A

| Symbol | Port Pressure rang | | nge *1) Switching pressure difference Lower range Upper range | | | | Max. Over pressure *2) | | Materials press sensor Body Seal | | Drawing | Model | |
|--------|--------------------|----------|--|-------|-----|-----------|------------------------|-----|-------------------------------------|----------|----------|-------|---------|
| | | (bar) (p | osi) | (bar) | | ar) (psi) | | | (psi) | 2003 | | No. | |
| -21 | G1/4 | 5 70 | 72 1015 | 10,5 | 152 | 15 | 217 | 400 | 5801 | AL/steel | PTFE/NBR | 1 | 0882180 |
| | Flansch | 5 70 | 72 1015 | 10,5 | 152 | 15 | 217 | 400 | 5801 | AL/steel | PTFE/NBR | 2 | 0883180 |
| | G1/4 | 10 160 | 145 2320 | 11 | 159 | 17 | 246 | 400 | 5801 | AL/steel | PTFE/NBR | 1 | 0882280 |
| | Flansch | 10 160 | 145 2320 | 11 | 159 | 17 | 246 | 400 | 5801 | AL/steel | PTFE/NBR | 2 | 0883280 |
| | G1/4 | 25 250 | 362 3625 | 11 | 159 | 17 | 246 | 400 | 5801 | AL/steel | PTFE/NBR | 1 | 0882380 |
| | Flansch | 25 250 | 362 3625 | 11 | 159 | 17 | 246 | 400 | 5801 | AL/steel | PTFE/NBR | 2 | 0883380 |
| | G1/4 | 40 420 | 580 6091 | 17 | 246 | 38 | 551 | 600 | 8702 | AL/steel | PTFE/NBR | 1 | 0882480 |
| | Flansch | 40 420 | 580 6091 | 17 | 246 | 38 | 551 | 600 | 8702 | AL/steel | PTFE/NBR | 2 | 0883480 |

Electrical connection M12 x 1 nach IEC 947-5-2 - plug not included, max. allowable voltage 30 V The pressure switch will loose the Ex approval when using other wire sockets than those listed in data sheet.

| Symbol | Port size | Pressure ra (bar) (p | nge *1) osi) | Switching pressure difference Lower range Upper range (bar) (psi) (bar) (psi) | | | | Max. Ove pressure (bar) (| | Materials press sensor Body Seal | | Drawing No. | Model |
|--------|--------------|-------------------------|-----------------|---|-----|----|-----|---------------------------------|------|-------------------------------------|----------|----------------|---------|
| | G1/4 | 5 70 | 72 1015 | 10,5 | 152 | 15 | 217 | 400 | 5801 | AL/steel | PTFE/NBR | 1 | 0882181 |
| | G1/4 | 10 160 | 145 2320 | 11 | 159 | 17 | 246 | 400 | 5801 | AL/steel | PTFE/NBR | 1 | 0882281 |
| | G1/4 | 25 250 | 362 3625 | 11 | 159 | 17 | 246 | 400 | 5801 | AL/steel | PTFE/NBR | 1 | 0882381 |
| | G1/4 | 40 420 | 580 6091 | 17 | 246 | 38 | 551 | 600 | 8702 | AL/steel | PTFE/NBR | 1 | 0882481 |

*1) Setpoints should be ideally in the middle of the switching pressure range. Reference pressure = atmospheric pressure. Switching pressure must not exceed the indicated values.
 *2) Max. values

conforming to ATEX: Zone 2 category ATEX 3G (gases): Ex ec nC IIC T6 Gc Zone 22 category ATEX 3D (dusts): Versions, form A connector: Ex tc IIIC T50 °C Dc; Versions, M12x1 connector: Ex tc IIIC T80 °C Dc

Switching pressure

Switching cycles:

10⁷ switching cycles

Switching element:

Mounting position:

Fixed

100/min

contacts

Optional

difference/hysteresis:

Life cycle of mechanical parts:

Microswitch with gold plated

- For Ex applications

Special condition to be

observed during the

installation

Degree of protection: IP65 for DIN EN 175301-803 (DIN 43650) form A connection IP67 for M12x1 connection

Electrical connection: DIN EN 175301-803 (DIN 43650) form A or M12x1 IEC 947-5-2

Weight: 0,2 kg (0.44 lbs)

Ambient/Media temperature:

Versions, form A connector: $0 \dots +50^{\circ}C (32 \dots +122^{\circ}F)$ Versions, M12x1 Connector: $0 \dots +80^{\circ}C (32 \dots +176^{\circ}F)$ Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F)

Materials:

Body: Aluminium/steel Seals: PTFE, NBR

Our policy is one of continued research and development. We therefore reserve the right to amend, without notice, the specifications given in this document. (2003 - 5290f) © 2024 Norgren GmbH

Accessories



Switching function



Switching capacity Commutator with gold plated contacts

| Current type | Load type *2) | U min [V] | Max. perm M12x1 30 V | issible persistent o DIN EN 1753 30 V | Electrical life-time | | | |
|-----------------|------------------|--------------|----------------------------|---|----------------------|-----|-----|----------------------------|
| a.c. | Ohmic, inductive | 6 | 0,1 | 0,1 | 0,1 | 0,1 | 0,1 | 2.405 Quitabies surfac |
| d.c. | Ohmic, inductive | 6 | 0,1 | 0,1 | - | _ | - | ≥ 2 x 105 Switching cycles |

Reference number: 20/min, Reference temperature: $+20^{\circ}$ C. I min = 1 mA at 24 V d.c. or 5 mA at 6 V d.c.

*1) Higher currents (5 A max) will cause a reduction of the durability of the micro-switch contacts. Futhermore additional measures has to be taken to fulfil the EMV regulation 2014/30/EU by the manufacturer

*2) Spark quenching/overload protection will be necessary using inductive loads.

Recommended circuit Spark quenching and EMV intrinsically safe

1. Quick diode (D) with tv < 200 ns, parallel to inductive load. 2. RC link in parallel to load in parallel to switching contact. Dimensioning principles: RL in $\Omega \approx 0.2 \text{ x RLoad}$ in Ω C in $[\mu F] \approx$ ILoad in [A]





Drawings





Dimensions in mm

1 Media port 2 O-ring 5 x 1,5

Adjustable switch point

After releasing the locking screw Clockwise rotation = increasing switch point Counter clockwise rotation = decreasing the switch point



Switch point screw 5 Locking screw

Pressure port reducing nipple

Model: 0574767 (brass) 0550083 (stainless



Surge damper

Model: 0574773 (brass) 0553258 (stainless



Cover

Model: 0554737 (plastic)



Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/ data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications,

consult Norgren.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.