

## Industrial Automation

**IMI Norgren** 

# S/511, S/513, S/514 Quick exhaust valve

- Port size: G1/4, G1/2
- Enables air to be exhausted quickly from air reservoirs and cylinders
- Allows higher cylinder
  speeds to be achieved

### **Technical features**

Medium: Compressed air, filtered, lubricated and non-lubricated

**Operating:** Quick exhaust valves  Simple, compact design and construction

 Very reliable in operation

Operating pressure: 0,7 ... 10 bar (10 ... 145 psi) (S/511) 0,7 ... 7 bar (10 ... 101 psi) (S/513, S/514)

Port size: G1/4 & G1/2

Mounting: Line mounted

Ambient/Media temperature:

-20°C ... +80°C (-4 ... +176°F)

Air supply must be dry enough

temperatures below +2°C (+35°F)

to avoid ice formation at

#### Materials:

Body: zinc alloy (S/513), aluminium alloy (S/511, S/514) Cover: aluminium (S/511), plastic POM (S/513, S/514) Silencer shell: plastic POM (S/513, S/514) Element: porous plastic (S/513, S/514) Cup seal: PUR 'O'ring: NBR

#### **Technical data**

Symbol	Port 1	Flow (1 to 2) C *1)	Cv	Kv 2)*	at 6 5 bar (l/min)	(2 to atm C *1)	n) Cv	Kv *2)	Silencer at exhaust port	Weight (kg)	Spares kit (seals only)	Model
	G1/2	21,6	5,3	4,6	2022	39	9,56	8,3	no	0,31	QS/511/00	S/511
21	G1/4	7,6	1,86	1,62	900	13,5	3,3	2,9	yes	0,25	QS/510/00	S/513
	G1/2	5,3	5,3	4,6	2022	39	9,56	8,3	yes	0,35	QS/511/00	S/514

\*1) Measured in dm<sup>3</sup>/(s.bar)

\*2) Measured in m<sup>3</sup>/h

Option selector		<b>★/51★</b>				
Thread form	Substitute 🔫			->	Port size	
ISO G, parallel	S				1/2", without silencer	
NPT	С				1/4", with silencer	
					1/2", with silencer	