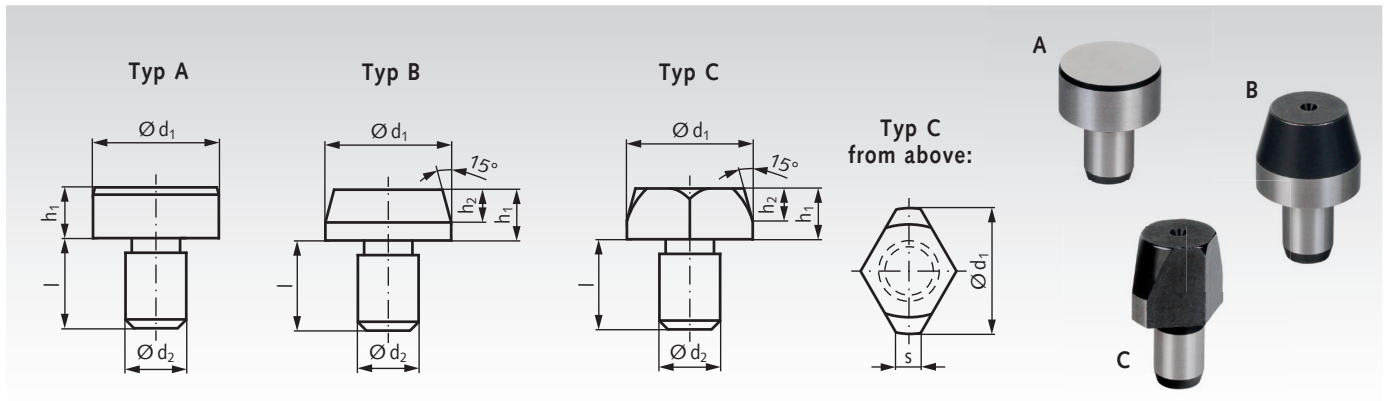


Support Pins and Location Pins according to the Old Standard DIN 6321



Materiál: Kalená a brúsená oceľ.

These pins are mainly used in devices, machine tools, and measuring fixtures to precisely position, support, or brace workpieces.

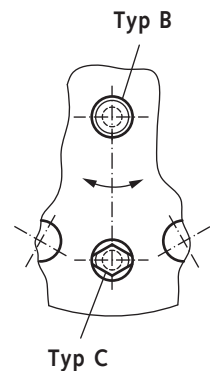
Typ A: These pins are frequently used as seating pins, stops or feet. They have no centering.

Typ B: These pins are used to position workpieces and jig components in precision-fit bores. They help to position precisely drilled parts correctly. Centering in the receiving bolt is allowed according to DIN 6321.

Typ C: These pins bridge tolerances in the spacing of bores. They can also be used to position a part to be aligned in only one direction. Centering in the receiving bolt is allowed according to DIN 6321.

The recommended tolerance of the mounting hole is H7.

Príklad aplikácie



Informácie potrebné na objednanie: napr.: Produkt č. 61960605A, Support Pin Type A Ø 6 mm x 5 mm.

Support Pins Type A, cylindrical, plan

Produkt č.	d_1^{g6} mm	d_2^{g6} mm	h_1^{h9} mm	l mm	Hmotnosť g
619 606 05A	6	4	5	6	1,8
619 610 06A	10	6	6	9	5,7
619 616 08A	16	8	8	12	17
619 625 10A	25	12	10	18	53

Location Pins Type B, cylindrical, with Cone

Produkt č. krátke	Produkt č. dlhé	d_1^{g6} mm	d_2^{n6} mm	h_1 krátke mm	h_1 dlhé mm	h_2 mm	l mm	Hmotnosť krátke g	Hmotnosť dlhé g
619 606 07B	619 606 12B	6	4	7	12	4	6	1,7	3
619 608 10B	619 608 16B	8	6	10	16	6	9	4,9	8
619 610 10B	619 610 18B	10	6	10	18	6	9	6,9	12
619 612 10B	619 612 18B	12	6	10	18	6	9	10	17
619 616 13B	619 616 22B	16	8	13	22	8	12	22	36
619 620 15B	619 620 25B	20	12	15	25	9	18	58	73
619 625 15B	619 625 25B	25	12	15	25	9	18	66	106

Location Pins Type C, flattened

Produkt č. krátke	Produkt č. dlhé	d_1^{g6} mm	d_2^{n6} mm	h_1 krátke mm	h_1 dlhé mm	h_2 mm	l mm	$s \approx$ mm	Hmotnosť krátke g	Hmotnosť dlhé g
619 606 07C	619 606 12C	6	4	7	12	4	6	1,0	1,3	2,2
619 608 10C	619 608 16C	8	6	10	16	6	9	1,6	4,0	5,5
619 610 10C	619 610 18C	10	6	10	18	6	9	2,5	5,6	8,9
619 612 10C	619 612 18C	12	6	10	18	6	9	2,5	7,0	11
619 616 13C	619 616 22C	16	8	13	22	8	12	3,5	17	26
619 620 15C	619 620 25C	20	12	15	25	9	18	5,0	39	55
619 625 15C	619 625 25C	25	12	15	25	9	18	5,0	49	72